

Date: Friday, 01/08/2008 2:32:31 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: FRONT OUTBOARD LEG ASSY', RH		
Job Number	: 40872-2					
Estimate Number	: 13322					
P.O. Number	:			Part Number	: D3782044	
This Issue	: 01/08/2008		S.O. No. :	Drawing Number	: D3782 REVA	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 31/07/2008		Type	Drawing Revision	: A	
Previous Run	: 40305			Material	:	
Written By	:			Due Date	: 08/08/2008	
Checked & Approved By	: <u>JL</u> 08.801			Qty:	6 Um: Each	
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
2.0	D37684	Front Outboard Leg, RH
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Front Outboard Leg, RH batch: <u>B 40712</u>	<u>SD 08/09/18</u> ②
3.0	D37871	Foot
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Foot batch: <u>M 40982</u> ②	<u>FF 08/09/16</u> ②
4.0	AN45 13A	EYE BOLT
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s) eye Bolt batch: <u>M 109013</u> ④	<u>FF 08/09/16</u> ④
5.0	AN960JD516	Washer
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s) Washer batch: <u>M 108272 x2</u> <u>M 108246 x2</u> or (NAS1149D0568J)batch:	<u>FF 08/09/16</u> 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 2:32:31 PM
User: Julie Lecocq

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY', RH

Job Number: 40872

Part Number: D3782044

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut
batch: M108471

FF 08/09/18

(2)

7.0 D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Leg Fitting
batch: B40946

SB 08/09/18

(2)

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 08/09/18

2

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/18(x2)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: GA

MF 08-09-18

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/18 JG

Job Completion



MF 08-09-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

C

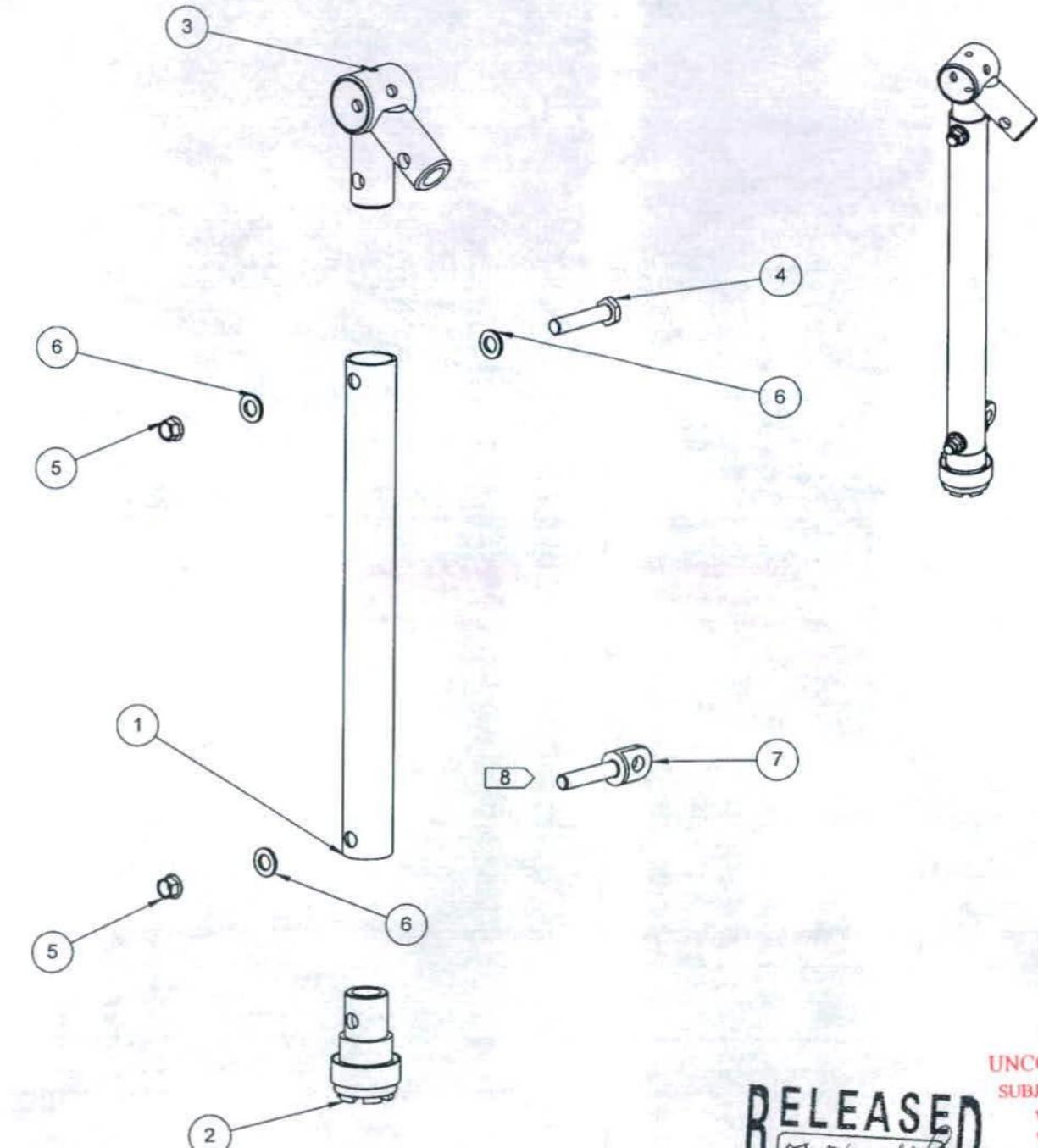
B

B

A

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



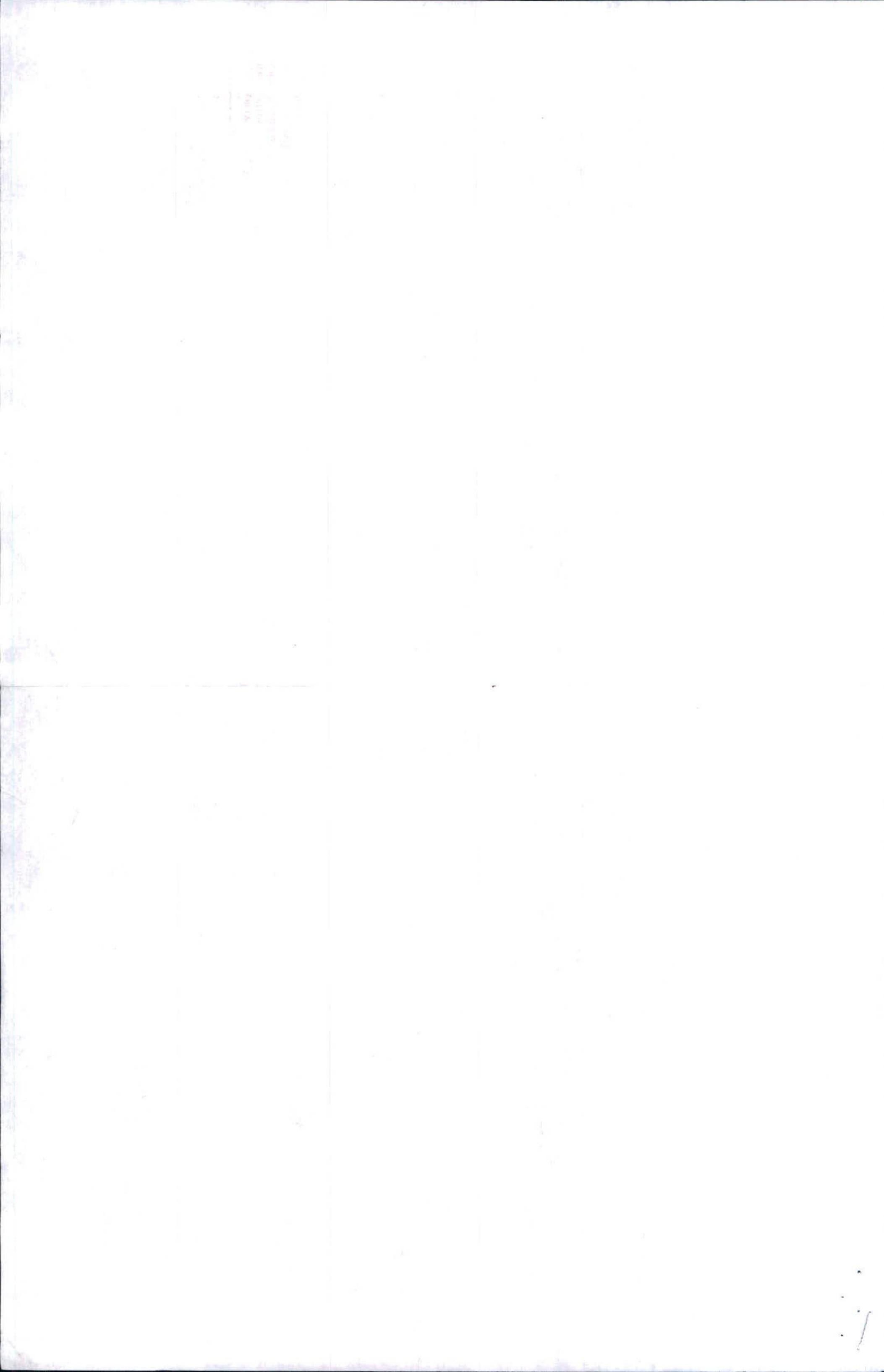
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08.06.04

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WORK ORDER
NO. 40870

D3782-041 FRONT INBOARD LEG ASSEMBLY

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.42 lbs
 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
 INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

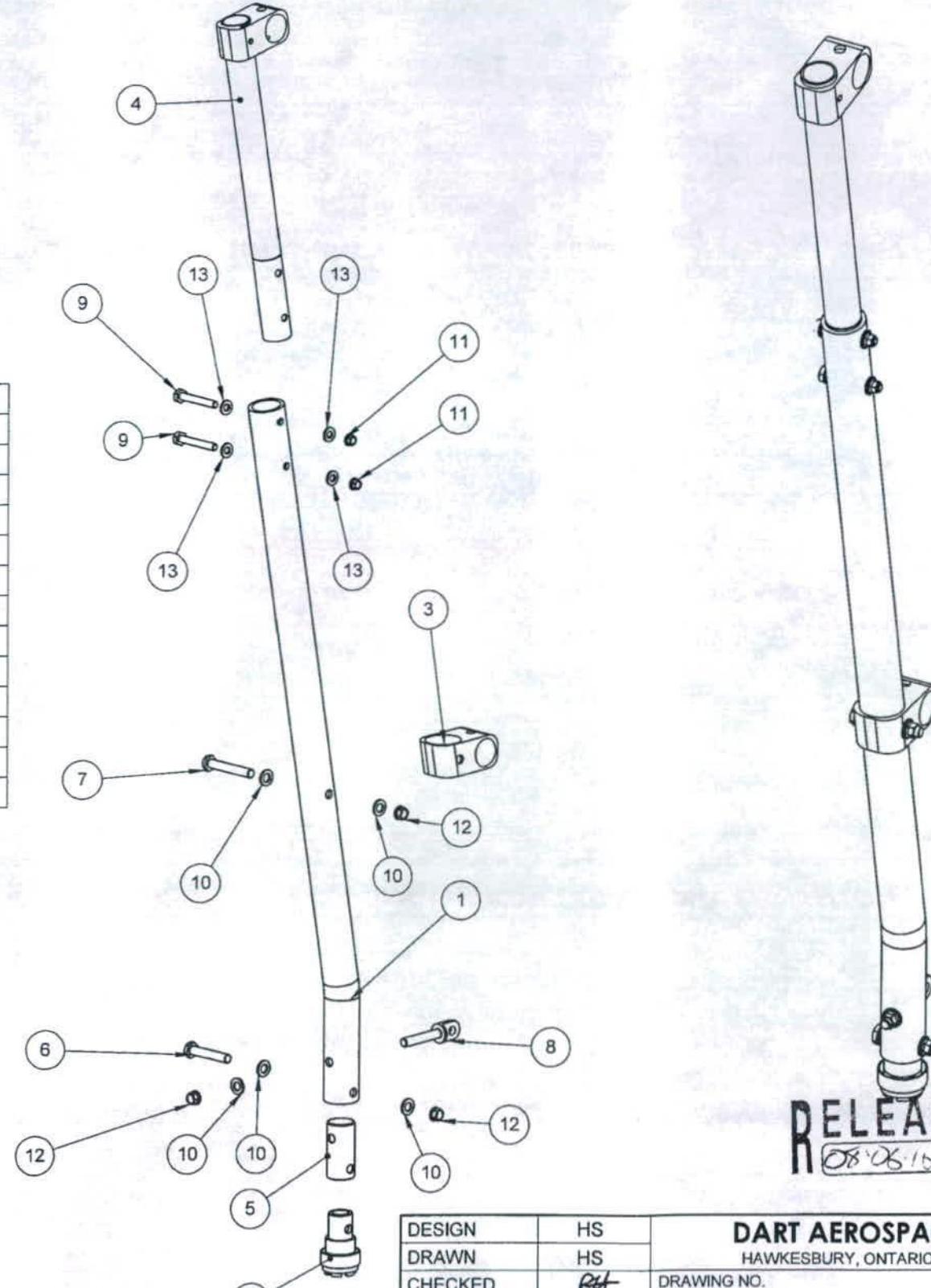
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	24	DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 1 OF 4
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DE APPR.		LEG ASSEMBLY	NTS
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3772-1	BACK LEG	1
2	D3787-1	FOOT	1
3	D3764-1	BACK LEG FITTING	1
4	D3773-041	HEAD REST ADAPTER ASSY	1
5	D3786-1	SLEEVE	1
6	AN5-15A	BOLT	1
7	AN5-17A	BOLT	1
8	AN45-15A	EYE BOLT	1
9	AN4-15A	BOLT	2
10	NAS1149D0568J	WASHER (AN960JD516)	5
11	MS21042L4	NUT	2
12	MS21042L5	NUT	3
13	NAS1149D0463J	WASHER (AN960JD416)	4

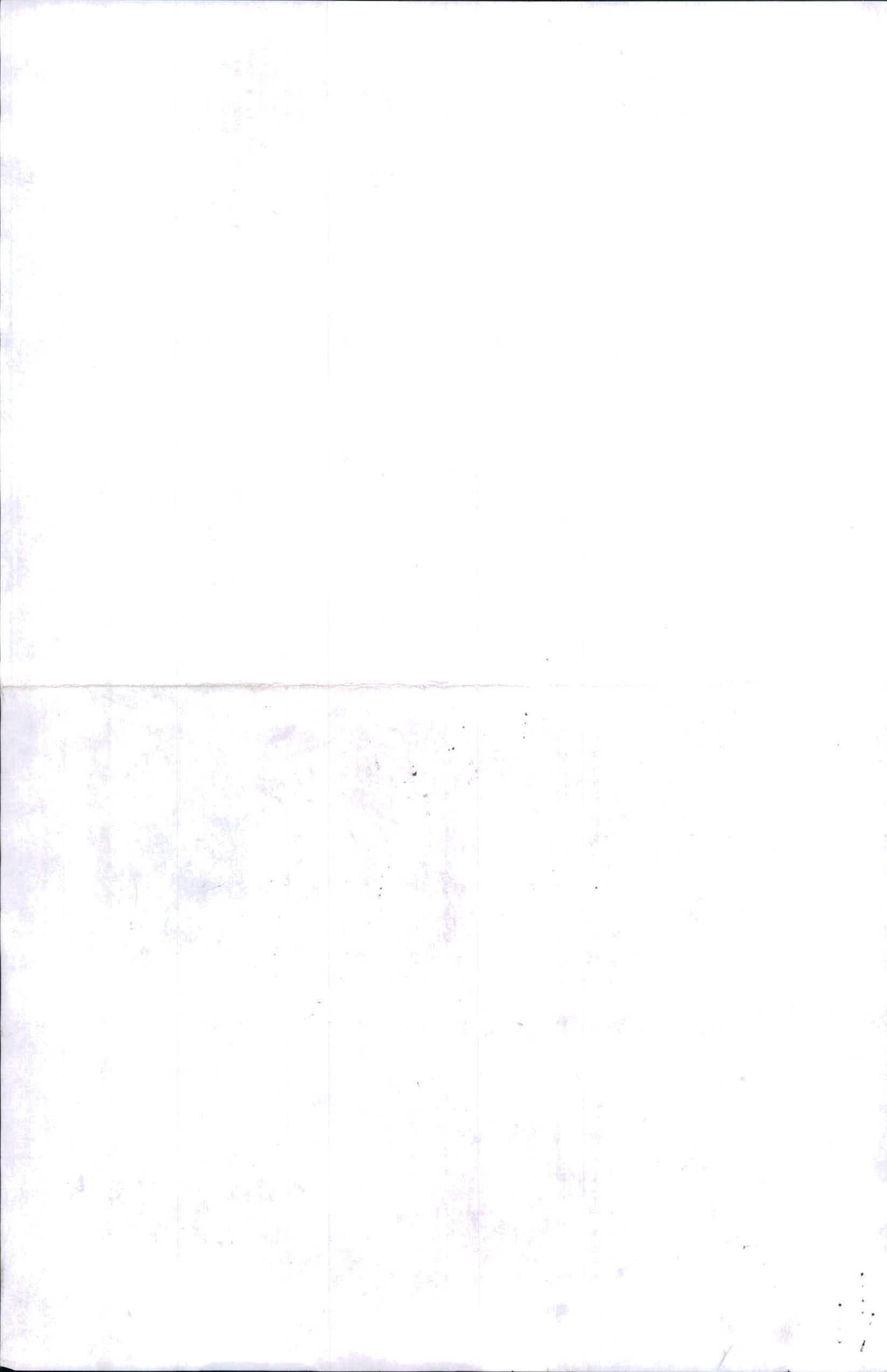
D3782-045 BACK LEG ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 4.71 lbs



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08.06.04
NO. 40872

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CHECKED	<i>psf</i>	DRAWING NO.
MFG. APPR.		D3782
APPROVED	<i>psf</i>	REV. A
DE APPR.	<i>psf</i>	SHEET 4 OF 4
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8 7 6 5 4 3 2 1

D

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3768-4	FRONT OUTBOARD LEG, RH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	2



D3782-044 FRONT OUTBOARD LEG ASSY, RH

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NO. 40872

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08-06-16/AM

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<i>[initial]</i>	
MFG. APPR.	<i>[initial]</i>	
APPROVED	<i>[initial]</i>	
DE APPR.	<i>[initial]</i>	
DATE	08.06.04	

DRAWING NO. **D3782** REV. A SHEET 3 OF 4
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